

Work Order ID 104749

104749

Page 1

Item ID: D3832-15

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Mesh (Lid)

Start Date: 7/17/13 Start Qty: 1.00

*1*2x
1

Cust Item ID:

Required Date: 7/31/13 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 13-07-17

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3832	B

100		0.00
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100

SHEAR

Shear

Memo

0.00

Shear

I- cut mesh to length and at 27.375" wide, cut outs will be trim on assembly if necessary

(2x) CC 13-8-22

110	QC6- Inspect dimensions to drawing	0.00
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110

QC

Memo

0.00

Quality Control

(2x) 13-08-22

120	Identify as per dwg & Stock Location: <u>W1A</u>	0.00
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120

Packaging

Memo

0.00

Packaging

(2x) 13-08-22

Work Order ID 104749

104749

Page 2

July-17-13 1:26:17 PM

Item ID: D3832-15

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Mesh (Lid)

Start Date: 7/17/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 7/31/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	QC21- Final Inspection - Work Order Release	0.00							
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130

QC

Memo

0.00

Quality Control

MLS 13-08-26

PLB-08-24

Picklist Print

July-17-13 1:26:20 PM

Page 1

Work Order ID: 104749

104749

Parent Item: D3832-15

D3832-15

Parent Item Name: Mesh (Lid)

Start Date: 7/17/13

Required Date: 7/31/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	975.9567	10.44	10.98947			

M304EX0 75-16F

Expanded Metal Flat SS

**

CC 13-8-22

Location

Loc Qty

Loc Code

MAT

176.2791180

B126134 → (22.)

125113

176.279118

WA

209

125457

209

WA007

590.677606

123448

15.96

125457

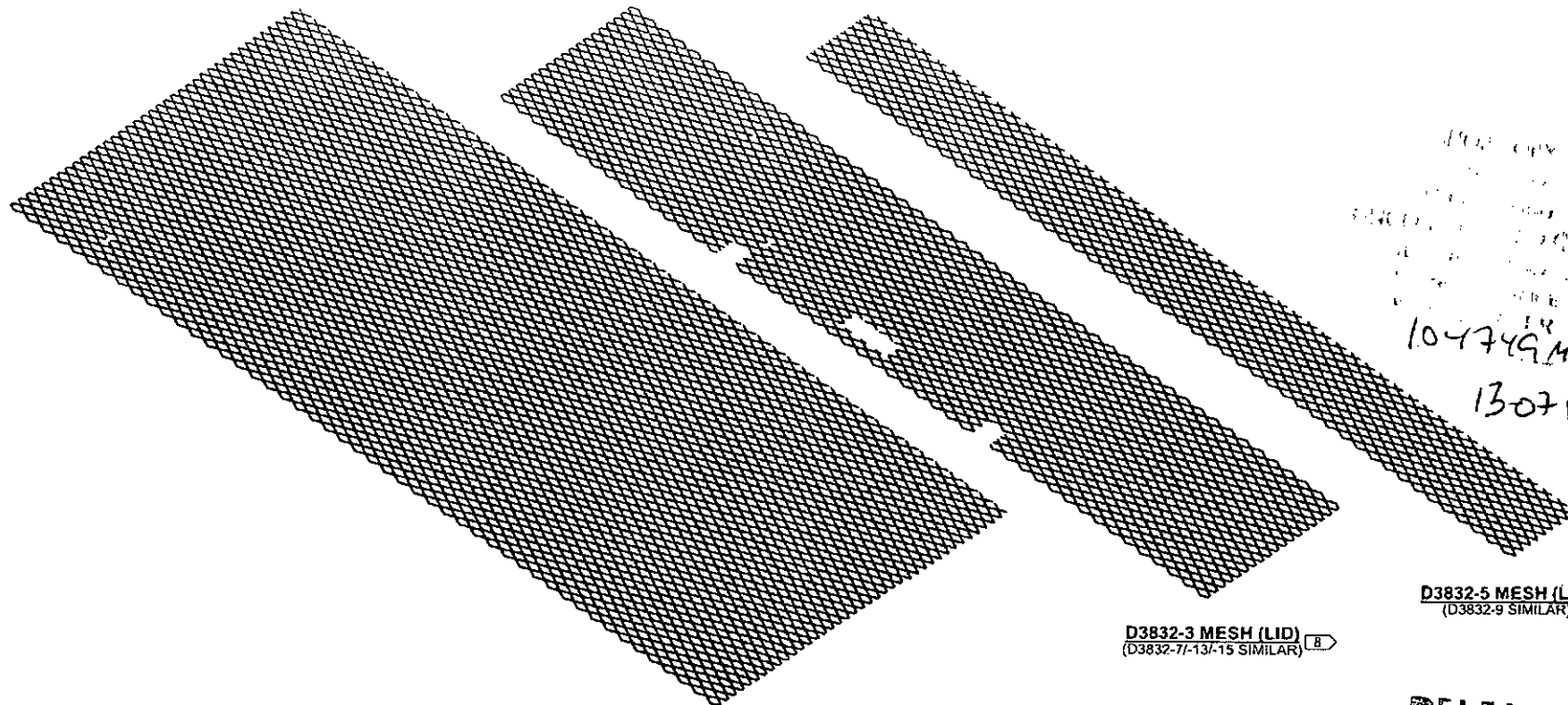
4.691526

125605

480

M126052

90.02608



D3832-1 MESH (BASE)
(D3832-11 SIMILAR)

D3832-3 MESH (LID)
(D3832-7/-13/-15 SIMILAR)

D3832-5 MESH (LID)
(D3832-9 SIMILAR)

RELEASED
2012-07-16

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

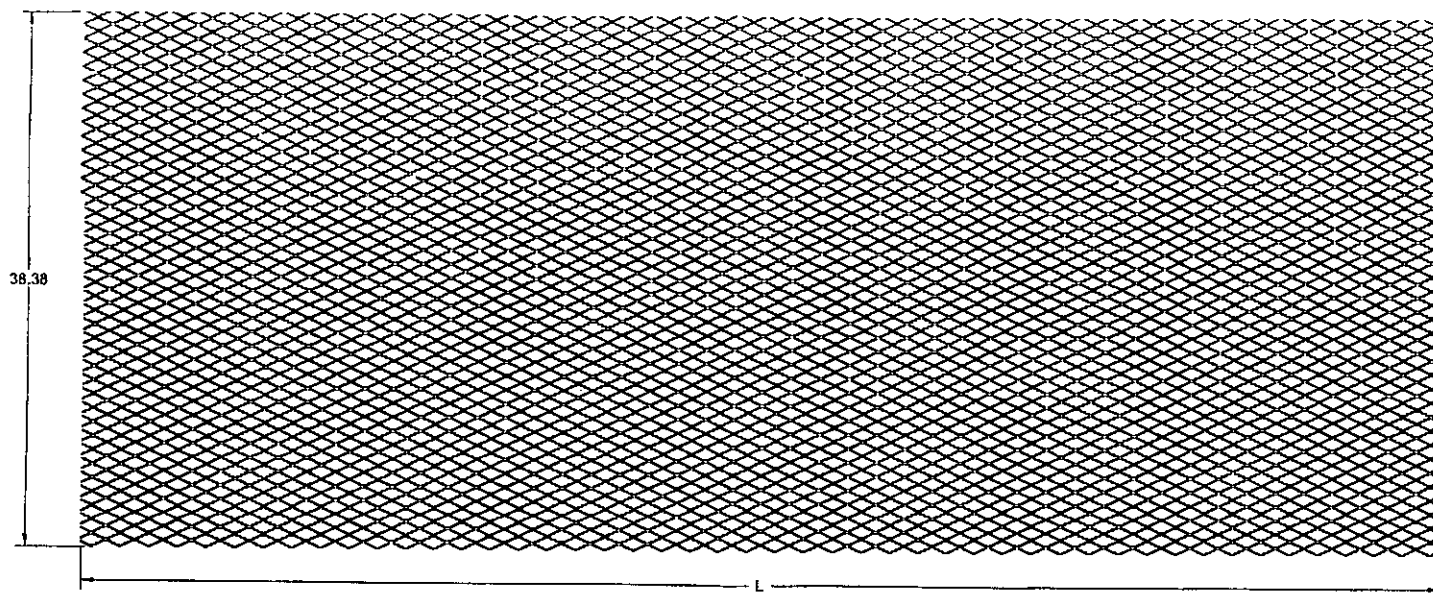
B	ADDED D3832-7/-8/-11/-13/-15 REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.05.17		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3832** REV. B
SHEET 1 OF 3
TITLE **MESH (LID)** SCALE **NTS**

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104749



D3832-X MESH (BASE)

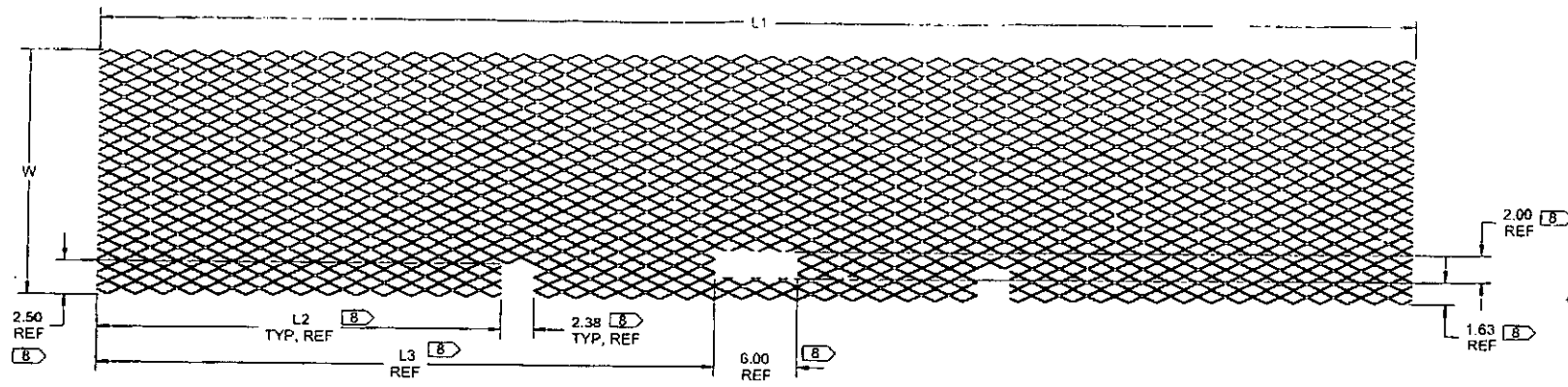
DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00



RELEASED
2012-07-16
WP

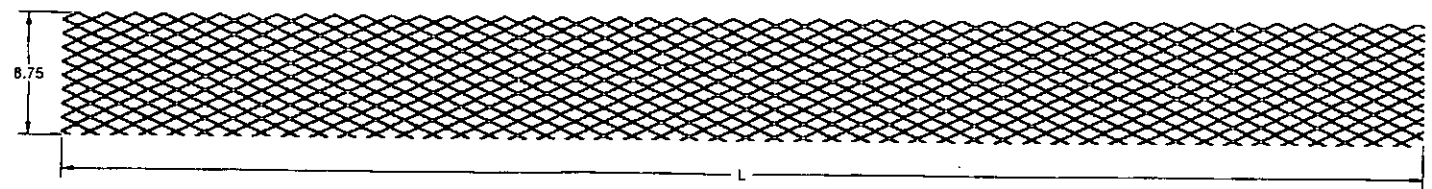
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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3832	REV. B
MFG. APPR.		SHEET 2 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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107745



D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	8.69	25.13	18.00	3.70
D3832-13	94.80	28.98	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASE
2012-07-16

DESIGN		DART AEROSPACE LTD.	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3832	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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